



## TECHNICAL PARAMETERS

| Input [V] | Welding current [A]                          | Duty cycle MIG [%] | Wire feeder                | Welding wire spool [kg]/[mm] | Wire diameter [mm] | Weight [kg] | Dimensions [mm] |
|-----------|--|--------------------|----------------------------|------------------------------|--------------------|-------------|-----------------|
| 230       | MIG 50 – 200<br>TIG 10 – 200<br>MMA 10 – 180 | 60                 | build-in,<br>2 - roll gear | ≤ 5 / Ø200                   | 0.6 / 0.8 / 1.0    | 12          | 470 × 230 × 330 |

**Additional features:** 2T/4T, inductance, polarity change, HOT START, ARC FORCE, VRD

## DESCRIPTION

**SPARTUS® EasyMIG 215** is a modern, welding semi-automatic inverter device, based on IGBT transistors. It enables welding by electrode shielded by inert (MIG) or active (MAG) gases, welding with coated electrode (MMA) and TIG lift welding. In addition, the device, thanks to the ability of changing the polarity of welding, enables welding with flux cored welding wire without gas. The maximum welding current for the MIG / MAG / TIG method is 200A. For the MMA welding method it is 180A. The unit is powered from single-phase network 230V. The device is equipped with synergic feature for MIG / MAG welding with steel wires in the range diameter 0,6 / 0,8 / 1,0 mm. In addition, the machine has an ability to manually adjust and set parameters.

## LCD DISPLAY

The modern LCD allows an easy and quick setting of the welding voltage and to manage the device functions. When the parameters are corrected, the display suggests the weld shape and shows graphically the recommended thickness of the material for the given current.

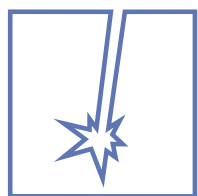


## WIRE FEEDER

The high-grade two-roller wire feeder provides stable feeding of steel wire, stainless steel wire and aluminium wire. Stable output parameters guarantee proper weld quality.



SPARTUS® EasyMIG 215



EASY

### PACKAGE EQUIPMENT:

MIG gun SPARTUS® SPE 150 3m

MIG toolbox (consumable kit)

passive helmet with flap

electrode holder

work clamp

gas hose

user's manual

