


**TECHNICAL PARAMETERS**

Input [V]	Welding current [A]	Duty cycle MIG [%]	Wire feeder	Welding wire spool [kg]/[mm]	Wire diameter [mm]	Weight [kg]	Dimensions [mm]
230	MIG 50 – 220 TIG 10 – 220 MMA 10 – 200	60	build-in, 2 - roll gear	≤ 15 / Ø200/300	0.6 / 0.8 / 1.0	19	570 × 265 × 460

**Additional features:** 2T/4T, inductance, polarity change, HOT START, ARC FORCE, VRD

## DESCRIPTION

SPARTUS® EasyMIG 225 is a modern, welding semi-automatic inverter device, based on IGBT transistors. It enables welding by electrode shielded by inert (MIG) or active (MAG) gases, welding with coated electrode (MMA) and TIG lift welding. In addition, the device, thanks to the ability of changing the polarity of welding, enables welding with flux cored welding wire without gas. The maximum welding current for the MIG / MAG / TIG method is 220A. For the MMA welding method it is 200A. The unit is powered from single-phase network 230V. The device is equipped with synergic feature for MIG / MAG welding with steel wires in the range diameter 0,6 / 0,8 / 1,0 mm. In addition, the machine has an ability to manually adjust and set parameters.

## LCD DISPLAY

The modern LCD allows an easy and quick setting of the welding voltage and to manage the device functions. When the parameters are corrected, the display suggests the weld shape and shows graphically the recommended thickness of the material for the given current.

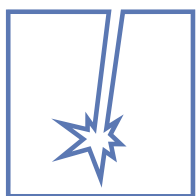


## WIRE FEEDER

The high-grade two-roller wire feeder provides stable feeding of steel wire, stainless steel wire and aluminium wire. Despite the small compact size and weight, the device is compatible with standard spools with welding wire D200 and D300 weighing up to 15kg. Stable output parameters guarantee proper weld quality.



SPARTUS® EasyMIG 225



EASY

## PACKAGE EQUIPMENT:

MIG gun SPARTUS® SPE 150 3m

MIG toolbox (consumable kit)

passive helmet with flap

electrode holder

work clamp

gas hose

user's manual

